



## Replaceable Carbide Router Bits

**Thank you for acquiring another Premium Quality Product Made by DIMAR.**

This innovative newly developed tool will save you time & money!

You no longer depend on sharpening service, no longer down time on the job, and you can simply Do-It-Yourself!

When blades become dull, follow few simple steps to properly install a new set of blades, or reverse the old ones:

1. Make sure the Router Machine is disconnected from the power supply before handling it.
2. Blades can be replaced with the bit clamped in its Router Machine collect, or you may take the bit out.
3. Remove all excess dust and wood residue from the bit.
4. Place a carton or newspaper under the bit to avoid loss of Small components.
5. **Careful!** Even dull blades are sharp enough to cause skin-cuts. Use dry & clean fabric to grip the bit.
6. Using the provided special Torx Key, undo the screws and remove them completely.
7. Slide the carbide Blade out of its groove/seat.
8. Make sure the groove/seat is left clean and free from wood chips or timber dust. (Hint: use the dull side of the blade you have just taken out to clean it's seat by sliding it back & forth in the groove.)
9. Reversing the OLD Blade:
  - a. Insert the dull side of the Blade into the groove/seat.
  - b. Slide the Blade IN and OUT to ensure perfect contact with the Router-Bits body.
  - c. Push the Blade firmly AGAINST the seat and towards the inner part of the groove. At the same time, when pushing the blades NEW edge, mount the two Torx Screws and tighten with Torx Key.
10. Installing a New Blade:
  - a. Apply same technique as With OLD Blade.
11. Clamp your bit in its Router machine collet and you are ready to rout.

Relax! DIMAR's Bits are designed in such a way that once you managed to mount the screws in place, you are assured that the Blades are facing the right direction.

**Thank you for thinking DIMAR.**